



## Recycler Cost of Operation Calculations

### Formulas:

Volts (V) x Amps (A) = Watts (W)

Watts (W) x Hours (H)/1000 = Killowatt Hours (KwH)

KwH x Cost/KwH = Cost per cycle

Compressed Air Usage Formula – 4cfm = 1 Hp = .75 KwH

Calculations are based on US National Average 16 cents/KwH

### Example:

#### **1. 55 Gallon Recycler**

Volts – 220V    Amps – 50A    Cycle Time – 6-8 hours

$$220 \times 50 = 11000 \text{ W}$$

$$11000\text{W} \times 6\text{H}/1000 = 66 \text{ KwH}$$

$$66\text{KwH} \times 16 \text{ cents/KwH} = 1056 \text{ cents or } \underline{\underline{\$10.56 \text{ per 6 Hour cycle}}}$$

$$11000\text{W} \times 8\text{H}/1000 = 88 \text{ KwH}$$

$$88\text{KwH} \times 16 \text{ cents/KwH} = 1408 \text{ cents or } \underline{\underline{\$14.08 \text{ per 8 Hour cycle}}}$$

#### **2. 17.5 Gallon Recycler**

Volts – 220V    Amps – 13.5A    Cycle Time – 3-7 hours

$$220 \times 13.5 = 2970 \text{ W}$$

$$2970\text{W} \times 3\text{H}/1000 = 8.91 \text{ KwH}$$

$$8.91\text{KwH} \times 16 \text{ cents/KwH} = 143 \text{ cents or } \underline{\underline{\$1.43 \text{ per 3 Hour cycle}}}$$

$$2970\text{W} \times 7\text{H}/1000 = 20.79 \text{ KwH}$$

$$20.79\text{KwH} \times 16 \text{ cents/KwH} = 333 \text{ cents or } \underline{\underline{\$3.33 \text{ per 7 Hour cycle}}}$$

#### **3. 6 Gallon Recycler**

Volts – 220V    Amps – 10 A    Cycle Time – 3- 5 hours

$$220 \times 10 = 2200 \text{ W}$$

$$2200\text{W} \times 3\text{H}/1000 = 6.6 \text{ KwH}$$

$$6.6\text{KwH} \times 16 \text{ cents/KwH} = 106 \text{ cents or } \underline{\underline{\$1.06 \text{ per 3 Hour cycle}}}$$

$$2200\text{W} \times 5\text{H}/1000 = 11 \text{ KwH}$$

$$11\text{KwH} \times 16 \text{ cents/KwH} = 176 \text{ cents or } \underline{\underline{\$1.76 \text{ per 5 Hour cycle}}}$$

#### **4. Accel-Cool**

Cycle Time – 30m - 1 hr

Air consumption of Venturi – 21.4cfm

$$21.4\text{cfm} \times .75\text{KwH}/4\text{cfm} \times .5\text{Hr} = 2 \text{ KwH}$$

$$2 \text{ KwH} \times 16 \text{ cents/KwH} = 32 \text{ cents or } \underline{\underline{\$.32 \text{ per 30 minute cycle}}}$$

$$21.4\text{cfm} \times .75\text{KwH}/4\text{cfm} \times .1\text{Hr} = 4 \text{ KwH}$$

$$4 \text{ KwH} \times 16 \text{ cents/KwH} = 64 \text{ cents or } \underline{\underline{\$.64 \text{ per 1 hour cycle}}}$$